

Which welding techniques can be used for connecting battery cells?

Brass (CuZn37) test samples are used for the quantitative comparison of the welding techniques, as this metal can be processed by all three welding techniques. At the end of the presented work, the suitability of resistance spot, ultrasonic and laser beam welding for connecting battery cells is evaluated.

What is resistance spot welding?

Resistance spot, ultrasonic or laser beam welding are mostly used for connecting battery cells in the production of large battery assemblies. Each of these welding techniques has its own characteristics depending on the material properties and contact geometry. Cell casing and terminal dimensions may constrain possible contact geometries.

How does welding energy affect electrical contact resistance and tensile force?

Further increasing the welding energy leads to electrode sticking and significant expulsion of bulk material, , , . Fig. 6. Electrical contact resistance and ultimate tensile force as function of welding energy.

How do you find the optimal weld seam?

The optimal geometry of the weld seam for the used test samples is given by the edges transversely relative to the longitudinal direction of the overlap . The optimal weld seam can be realized by laser beam welding resulting in relatively low electrical contact resistances.

Can keyhole welding be used on battery tabs & connector bars?

Furthermore, battery tabs or connector bars with a thickness of several millimeters can be joined by keyhole welding,. Especially for metal surfaces, the reflection of the laser beam is problematic, because it can damage objects in close vicinity.

Within any battery storage, the smallest energy storing component is the battery cell or short cell. Whereas for mobile devices, e.g., laptops, only a few cells are combined, in ...

Adopt energy storage discharge in instant to complete position welding, it is simple and easy to operate, with high efficiency, safe and reliable. Put the metal screw and nut kind on metal, in ...

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10. The dual welding tool mode is convenient for wide welding range of batteries and metal parts flexibly. 11. The built-in safe self-discharge device for transportation or long-term storage can ...

This is a 12V Battery Storage spot welding machine circuit design. This Circuit contains an Electronic Welding Module that is the main thing in this whole product. Spot welding is welded ...

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