

# Sheet metal stamping of energy storage chassis

Is sheet metal forming energy-intensive?

Sheet metal forming is a significant process in manufacturing. However, the low energy efficiency of forming equipment and inappropriate scheduling of the equipment in a production line/chain or a workshop make sheet metal forming energy-intensive[3 ].

Can embodied energy be used in sheet metal forming?

In this work, modeling and application of embodied energy of parts for energy saving in the sheet metal forming workshop have been studied. Models of EEPM in sheet metal forming have been established. Energy distribution, energy-intensive processes, and bottlenecks have been identified based on discrete event simulation.

How to calculate embodied energy of four stamping parts?

The embodied energy of the four stamping parts can be calculated based on Eqs. ( 1 )- ( 13 ), and energy distribution can be identified via the DES tool. Four process chains were modeled which can be animated during the simulation run. The simulation result consistency and simulation process consistency were used to validate the DES model.

What is sheet metal forming?

Sheet metal forming is a typical discrete manufacturing process, which contains complicated procedures (e.g., drawing, flanging, cutting, and others). Each procedure can be performed by multiple presses, which increases the difficulty of energy consumption modeling and energy saving.

Why do sheet metal forming workshops use a lot of energy?

The large consumption of energy in the workshop is mainly caused by the unreasonable production scheme. Scheduling is a direct and effective way to solve the problem without sacrificing the quality of the parts. Therefore, energy-oriented scheduling in the sheet metal forming workshop is performed.

Why is a sheet metal forming workshop a boundary for energy saving?

Therefore, the workshop is selected as the boundary for energy saving, as forming parts are outputs from a workshop. The specific objective of saving energy in the sheet metal forming workshop is reducing total energy consumption ( TE) and makespan ( T) in the workshop under the premise of ensuring the quality of parts.

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Finishing and Post-Processing After stamping, these professionals may apply additional post-processing steps,

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such as deburring (removing sharp edges), cleaning, surface treatment, and ...

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