

Requirements for energy storage welding nails

Which welding techniques can be used for connecting battery cells?

Brass (CuZn37) test samples are used for the quantitative comparison of the welding techniques, as this metal can be processed by all three welding techniques. At the end of the presented work, the suitability of resistance spot, ultrasonic and laser beam welding for connecting battery cells is evaluated.

How many weld spots are needed for ultrasonic welding?

For resistance spot welding, the number of weld spots was varied from 4 to 8 to 12 weld spots. The way the weld spots were arranged is the best approach of the optimal weld seam with the lowest electrical contact resistances. For ultrasonic welding, four sonotrodes with different dimensions were used.

How do you find the optimal weld seam?

The optimal geometry of the weld seam for the used test samples is given by the edges transversely relative to the longitudinal direction of the overlap. The optimal weld seam can be realized by laser beam welding resulting in relatively low electrical contact resistances.

What materials can be welded?

This means that highly electrically conductive materials, such as copper or aluminum, can be welded, but some difficulties arise with hard materials such as steel. The needed welding power depends on the thickness of the metal sheet vibrated by the sonotrode. The counterpart has to be fixed but may have any thickness.

How does welding energy affect electrical contact resistance and tensile force?

Further increasing the welding energy leads to electrode sticking and significant expulsion of bulk material, , , . Fig. 6. Electrical contact resistance and ultimate tensile force as function of welding energy.

What materials can be welded using ultrasonic welding?

Ultrasonic welding depends on the materials' hardness and surface roughness, . This means that highly electrically conductive materials, such as copper or aluminum, can be welded, but some difficulties arise with hard materials such as steel. The needed welding power depends on the thickness of the metal sheet vibrated by the sonotrode.

3 ???· Metallographic Display. Melting Depth: 0.64mm. Melting Width: 1.073mm. CPK: >1.7. Welding Speed: >=40mm/s. Conclusion. Han's Photonics" third-generation annular spot fiber laser provides a state-of-the-art solution for ...

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and a torch are typically attached to the cylinders creating a mobile gas welding unit/cart. Title 29 CFR 1910.253 and 29 CFR 1926.350 list storage requirements for compressed gas cylinders, ...

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In the manufacturing process of a single battery, key components that need laser welding include a pole, adapter, sealing port, electrolyte injection port, injection hole sealing nails, connecting ...

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