

What is a spot welding setup?

The basic spot welding setup consists of a power supply, an energy storage unit (e.g., a capacitor bank), a switch, a welding transformer, and the welding electrodes. The capacitor bank acts as a supplier of high instantaneous power levels. The accumulated energy is dumped into the welding transformer when the switch is pressed.

What is spot welding used for?

Spot welding is also utilized in orthodontist clinics to resize metal "molar bands" used in orthodontics with small-scale spot welding equipment. To create batteries, spot welding is also used to attach straps to nickel-cadmium, nickel-metal hydride, or lithium-ion battery cells.

What is spot welding a battery?

To create batteries, spot welding is also used to attach straps to nickel-cadmium, nickel-metal hydride, or lithium-ion battery cells. Spot welding thin nickel bands to the battery terminals connect the cells. This method prevents the battery from overheating, which could occur if traditional soldering was used.

What is resistance spot welding?

Resistance spot, ultrasonic or laser beam welding are mostly used for connecting battery cells in the production of large battery assemblies. Each of these welding techniques has its own characteristics depending on the material properties and contact geometry. Cell casing and terminal dimensions may constrain possible contact geometries.

How many weld spots are there?

The measuring point left in the diagram of Fig. 14 shows two weld seams each 13.5 mm long but using superimposed beam oscillation. For resistance spot welding, the number of weld spots was varied from 4 to 8 to 12 weld spots.

What are the limitations of resistance spot welding?

RSW also suffers from a few limitations like liquation cracking, voids, misalignment, electrode wear, etc. Thicker sheets of metals are generally difficult to weld by RSW because the heat flows into the surrounding metal very easily.

2. Principles of resistance spot welding

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The basic spot welding setup consists of a power supply, an energy storage unit (e.g., a capacitor bank), a switch, a welding transformer, and the welding electrodes. The capacitor bank acts as a supplier of high ...

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