

Does resistance spot welding reduce energy consumption?

Actions aiming to reduce energy consumption directly contribute to the reduction of manufacturing costs and carbon footprint while supporting manufacturing processes' productivity. Resistance spot welding is relevant in the automotive sector. Due to its operational characteristics, this process has high energy consumption.

How is weld spot quality assessed?

Weld spot quality can be assessed using destructive and non-destructive methods. The first is more widespread than the second in the industry. However, due to its application, it requires more time than the welding process and cannot be applied to parts to reach consumers. Thus, they are usually carried out by sampling [12].

What is micro-resistance spot welding?

In an automotive battery pack, many Li-ion cells are connected to meet the energy and power requirement. The micro-resistance spot welding (micro-RSW) process is one of the commonly used joining techniques for the development of cylindrical cell-based battery packs, especially for low to medium volume applications.

What is resistance spot welding?

Resistance spot welding is relevant in the automotive sector. Due to its operational characteristics, this process has high energy consumption. Despite this fact, few studies have found to guide solutions for its reduction.

How much electricity does a spot weld use?

This parameter combination results in a consumption of approximately 2 Wh per spot weld. Approximately 33% less than the average estimated consumption per spot weld in the automotive industry. Carbon footprints left by manufacturing industries increase as their consumption of electricity boosts [1].

Can spot welding predict fatigue life of dissimilar materials?

Spot welding of dissimilar materials can utilize the respective advantage comprehensively, of which reliable prediction of fatigue life is the key issue in the structure design and service process.

He says there is a growing demand for EVs and for energy storage at charging stations, developments being driven by pressure for higher capacity, longer range and faster charging, with further impetus from government regulations. ...

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Theoretically, an energy dissipation-based fatigue life prediction model is set up for spot welding of dissimilar materials. The theoretical models were formulated to predict the fatigue life, and a material constant C that a ...

This paper investigated various aspects of replacing existing micro-resistance spot welding (micro-RSW) with micro-laser spot welding for joining Inconel 718 thin foils to ...

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The micro-resistance spot welding is widely used for low-to-medium-volume applications due to its low cost, especially for cylindrical Lithium-ion cell-based modules. Using typical micro ...

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