

How does a weld gun work?

When the release button is pressed on the welding gun, the stud lifts and an auxiliary arc is created. Then the main arc is ignited; the stud and the base material fuse. After the weld time is over, spring pressure presses the stud into the liquid weld pool. The bond is created a few tenths of a second after the release button is pressed.

What size stud welding gun do I Need?

The DA 8A gun can weld short cycle or CD studs of up to 8mm diameter (up to 35mm length or any length with an extended assembly). Both guns have optional accessories and shielding gas. We have two styles of stud welding gun for capacitor discharge (CD) stud welding applications: the Contact C2 stud welder gun and the Lift Gap LG2 stud welding gun.

Which stud weld guns can be used for short cycle stud welding?

For short cycle stud welding, we have created the DA 7B and DA 8A stud weld guns, which can carry DA or CD weld studs. The DA 7B can weld drawn arc studs of up to 12mm diameter and short cycle or capacitor discharge studs of up to 8mm (up to 50mm length or 170mm length with extended legs).

How do you use a welding gun?

Position the gun on the weld point. As soon as the stud contacts the workpiece surface, the "Contact" LED goes on. During the welding process, touchable parts of the welding gun, such as studs, stud holder and all electrically connected parts carry current. These components must not be touched during the welding process!

How to connect a welding gun with automatic stud loading?

When connecting a welding gun with automatic stud loading, the pneumatic connections on the sorter and welding gun must be checked. The instructions and information required for this are found in the specific devices' operating manuals. Make sure that the electrical and, if present, pneumatic line routing poses no danger of people tripping.

How do I set the mechanical parameters on my welding gun?

The mechanical parameters must be set on each connected welding gun. The settings can be found in the operating manual of the appropriate welding gun. The guidelines for the weld process can be found in the gun operating manual or the following graphic.

1. Load stud and ferrule into gun with proper plunge setting for welding. 2. Trigger the gun in the air away from the work surface and continue pressing the gun trigger. After the gun lifts and ...

TRQWH Portable Welder Machine 110V ARC Handheld Welder IGBT Inverter Welding Gun Stick Welder 6

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Following are the available Gun Type Options: Option 1 : C-Type Welding Gun. In the case of resistance spot welding, there are two main parts of the tooling system, the features of which fundamentally influence the whole process: the ...

CDM machinery is suitable for use with both contact and lift gap style stud welding guns; if you need to use hand tools in combination, try the CDM Multi Gun range, which can operate up to ...

In spot welding, two workpieces to be welded are first clamped by the upper and lower electrodes under the action of a welding clamp or welding gun cylinder. Then, a welding current (usually ranging from a few thousand to ...

The Drawn Arc stud welding process provides a supremely neat and controlled weld fillet and is suited to multi-gun applications. DA Welding Process. The Drawn Arc stud welding process ...